

### Suction System for an Internal Combustion Engine

The present invention relates to a suction system for an internal combustion engine according to the features of the preamble of Patent Claim 1.

Suction systems with resonance charging for optimum filling of the cylinders at different rotational speeds and/or in different load ranges are known from the state of the art. For example, the present applicant has a suction system in mass production (see Germany Utility Model DE 201 13 496 U1, for example) in which the intake bends provided for both rows of cylinders are interconnected via a distributor and a resonance tube. The cylinders are supplied with combustion air through the distributor tube, while the resonance tube equipped with a switch valve serves to adjust the inherent frequency to the intake frequency in a known manner.

The object of the present invention is to improve upon the properties of generic suction systems as they pertain to fluid technology and gas dynamics.

This object is achieved by the features characterized in Claim 1.

With the integration of the resonance tube into the distributor tube, the vibrating path equal distribution of the suction system can be improved and furthermore, the internal flow and pre-intake distance inflow into the distributor tube can be unthrottled, resulting in a corresponding increase in engine performance. Due to the design of the two components in a common intake module, the component complexity is reduced so a compact suction system can be produced.

Other advantageous embodiments and refinements of the suction system are possible through the measures characterized in the dependent claims.

An especially advantageous structural design of the intake module is ensured when it is designed with an oval cross section, whereas the resonance tube integrated into the intake module is designed with essentially a circular cross section. The intake module is designed with dimensions such that the resonance tube is accommodated on the one hand, while on the other hand there remains enough design space to form the distributor channel on the side next to the resonance tube.

An embodiment that is advantageous in terms of manufacturing technology and promotes the idea of integration is obtained when part of the lateral surface of the resonance tube is formed by the housing wall of the intake module itself.

To allow the intake air to pass unhindered through the individual tubes to the cylinders, the wall section of the resonance tube separating the connecting channel and the resonance channel is chamfered on both end faces.

The housing wall of the intake module has an opening in the area of the resonance tube into which the housing of the resonance valve can be inserted in a modular fashion and secured.

The suction system consists essentially of the intake module forming the distributor tube and the resonance tube, with one intake bend attached to each of its two end faces. All three components are preferably made of plastic.

An exemplary embodiment of this invention is illustrated in the drawing and explained in greater detail in the following description.

FIG 1 shows an overall view of a suction system,

FIG 2 shows a perspective view of an intake module of the suction system,

FIG 3 shows a side view of the intake module,

FIG 4 shows another perspective view of the intake module,

FIG 5 shows the intake module in a cutaway diagram of the intake module in a perspective view, and

FIG 6 shows a perspective view of a resonance valve housing.

The suction system 2 designed for a six-cylinder boxer engine has one intake bend 4 and 6 having individual intake tubes 11 through 13 and/or 14 through 16 for each cylinder row, each individual intake tube leading to a cylinder head (not shown). The two intake bends 4 and 6 are connected to a central intake module 18. In the present exemplary embodiment, each connection is established with the help of a rubber sleeve 20 and 22, each

sleeve being secured with two tube clamps 24a, 24b and 26a, 26b. As shown in FIG 2 and FIG 4 in particular, the intake module 18 is designed with an oval or elliptical shape and in its lateral surface has a connection 28 for a switch valve housing (not shown). A resonance tube 30 whose flow channel is monitored by a switch valve 32 is integrated into the interior of the intake module 18. The resonance tube 30 is designed in one piece from the housing wall 34 of the intake module 18, with a wall section 36 of the resonance tube 30 subdividing the interior of the intake module 18 accordingly. The interior of the intake module 18 and the resonance tube 30 are of dimensions such that a distributor space 38 (distributor tube) remains at the side next to the resonance tube 30, said space being formed by the housing walls of the intake module 18 and the wall section 36 of the resonance tube 30 and the combustion air being supplied through this tube to the individual cylinders. To allow intake air to also reach the middle individual tubes 12 and 15 and/or the rear individual tubes 11 and 14, the wall section 36 is chamfered at its two end faces and is designed to be shorter in its longitudinal extent than the width b of the distributor space 38.

A rectangular opening 40 is created on the side of the intake module 18 opposite the connection 28, a resonance valve housing 42 being inserted into this opening and attached to a flange 44. The switch valve 32 monitoring the flow channel is mounted in the resonance valve housing 42. The switch valve 32 is controlled by reduced pressure, and therefore a vacuum unit 46 is provided on the intake module 18 and connected via a rod 48 to the switch valve 32.

The resonance suction system functions in the known way. In lower and middle rotational speed ranges, preferably between 2000 and 5000 rpm, the switch valve 32 arranged in the resonance tube 30 is closed, whereas the switch valve 32 is opened in an upper rotational speed range, e.g., between 5,000 and 7,000 rpm, so the natural frequency of the intake system is again adapted for optimum filling of the cylinders accordingly.